

Date: Monday, 11/12/2007 11:46:24 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BUSHING
Job Number : 35628	
Estimate Number : 10897	
P.O. Number : N/A	Part Number : D2618
This Issue : 11/12/2007 S.O. No. : N/A	Drawing Number : D2618 REV B1
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : B1
Previous Run : 35096	Material : N/A
Written By : <u>[Signature]</u>	Due Date : 11/30/2007
Checked & Approved By : <u>[Signature]</u>	Qty: 300 Um: Each
Comment : Est Rev: Re-format 05-11-22 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1:0	MDELIRINR0750	Delrin Round Bar 0.75"
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Comment: Qty.: 0-2709 f(s)/Unit Total: 81-2700 f(s)
 Delrin Round Bar .75" black 80.0000
 (MDELIRINR0500) ϕ 4.00 1.25" .750
 Batch: M 105 750

[Signature] 07/12/07

[Signature] RQ 07/12/03

2:0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL

1-Turn as per Folio FA195 & Dwg D2618.

2-Deburr

[Signature] RQ 07/12/03

3:0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

[Signature] RQ 07/12/03

4:0	QC8	SECOND CHECK
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Comment: SECOND CHECK

[Signature] 07/12/04 24K

5:0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 42

overstock

[Signature]

07/12/04

24K

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
07.11.25	1	Wrong Mat'l size. change to $\phi .500"$ Permanent change if possible.	JS	07.11.25		JS 07-12-04	JS 07-12-04	

Part No: 11 PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: 12 Date: 07/12/05
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07.12.04	2	52 pcs scrap. Mat'l was warped.	JS 07/12/04	Paints altered/replaced 30 x M 105750 52 scrap no replace, i no more material	JS 07.12.04	JS 07-12-04	JS 07/12/04	JS 07-12-04
				Root Cause: Mat'l store incorrectly.				

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 35628

Part Number: D2618

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



248

Comment: FINAL INSPECTION/W/O RELEASE

12/07/12/05

Job Completion



CU-DAR001 2-05

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

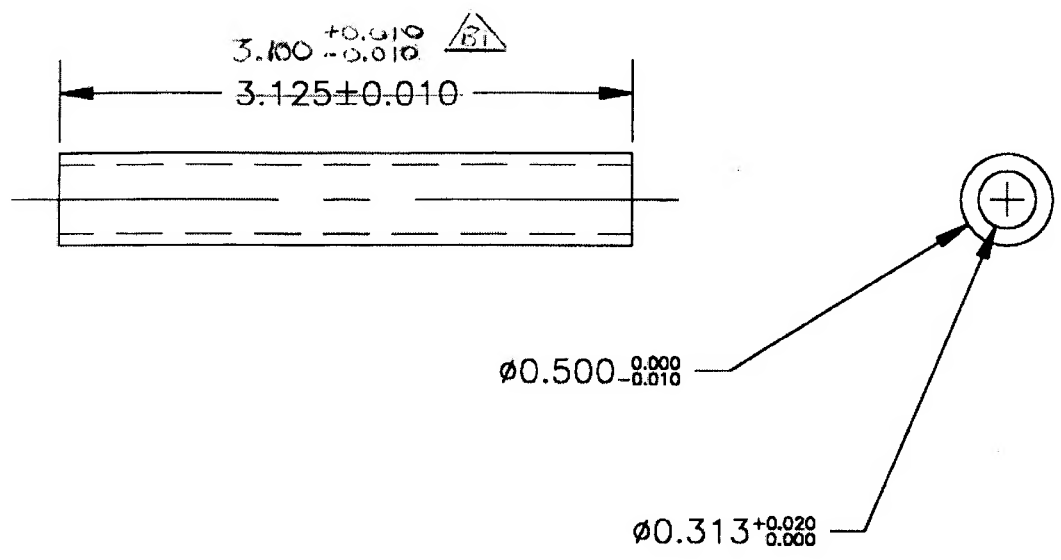
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN BW	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D2618	REV. B SHEET 1 OF 1
DATE 96:10:30		TITLE BUSHING	SCALE 1:1
B	97.05.09	3.125 WAS 1.625, .313 WAS .375	
81	4# 04.06.03	CHANGE DIM FOR BETTER FIT	

RELEASED
97/05/13 DS



MATERIAL: DELRIN OR TEFLON OR NYLON

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 35628